Steel and Metal **Bandsaw Machines**Mössner REKORD





MÖSSNER BANDSAW MACHINES 100 YEARS EXPERIENCE IN CUTTING



For good reason Mössner Bandsaw Machines are used in all sectors of industry, mainly in the metal processing industry, for a wide range of cutting solutions.

Stable and low-vibration machine bodies, a powerful and at the same time efficient drive, solid mechanics, electronics and workmanship are characteristic features of all Mössner Bandsaw Machines. Thus, our machines guarantee quiet running, a long service life and longevity.

Mössner REKORD standard machines are designed and manufactured exclusively in our plant in Eschach and stand for quality "made in Germany".

Our bandsaw machines can be used universally, providing flexibility due to a large range of accessories and special equipment so that the machine can be specifically equipped for your requirements.

Do you need to cut unusual dimensions, workpieces or materials? We would be pleased to test your workpieces in our test department.

Our goal is to design our bandsaw machines as efficient as possible by means of tools and special equipment to find an optimum solution for your specific needs.

Our team is ready to give advice on your particular demands – just call us!

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OVERVIEW BANDSAWS MÖSSNER REKORD PRODUCT PORTFOLIO

Bandsaw type	Cutting speed m/min.	Standard Size mm	tables Load max. kg		oat Width mm	Sizes Bandsa W mm	Motor power kW
SSF420 4-speed transmission	12-1900	600 x 600	150	230	410	L 1215 W 750 H 1860	2,2
SSF520 2-speed transmission Flange bearing	22-150 and 338-2280 500-2000	740 x 785	250	520	510	L 1565 W 970 H 2600	5,5
SSF630 2-speed transmission Flange bearing	27-142 and 410-2200 500-2000	740 x 785	250	460	605	L 1820 W 970 H 2560	5,5
SSF630 reinforced design 2-speed transmission Flange bearing	30-180 and 342-2000 500-2000	740 x 785	250	460	605	L 1820 W 970 H 2560	11
SSF801 2-speed transmission Flange bearing	26-180 and 290-2000 500-2000	960 x 1000	750	670	785	L 2240 W 1080 H 3000	11
SSF1600 2-speed transmission Flange bearing	22-150 and 338-2280 500-2000	740 x 785	250	400	1600	L 3100 W 1060 H 2320	5,5

MÖSSNER REKORD SSF420



Technical details:

- Bandsaw machine column in stable grey cast construction
- Cutting speed adjustable via frequency converter and three-phase motor with potentiometer
- 4-speed manual transmission
- Sawblade tension indication
- Tiltable work-table 30° to the right, 15° to the left
- Exchangeable aluminium wheels with hard rubber coating
- Upper wheel adjustable
- Safety door switches on wheel doors
- Saw blade guide selectable: 1 set of jaw guides or 1 set of roller guides
- Possible tape dimensions: 3 mm x 0.65 mm to 13 mm x 0.9 mm
- Saw blade length 3200 mm
- 1 bi-metal saw blade
- 1 tool set
- The technical execution of our product complies with the machinery directive 2006/42/EG and is provided with CE mark
- Complete electrical design according to VDE
- Paint: RAL 7035 light grey, doors RAL 5005 signal blue

Technical specifications:

Voltage:	Volt/Hertz	400/50
(special voltages at extra charge)		
Cutting speed range:	m/min	12-1900
Wheel diameter:	mm	420
Table size:	mm	600 x 600
Table height:	mm	1020
Max. table payload:	kg	150
Cutting width:	mm	410
Cutting height:	mm	230
Motor power:	kW	2,2
	Volt/Hertz	230/400/50
	1/min	1500
Dimensions L x W x H: Net weight approx.:	mm kg	1215 x 750 x 1860 680

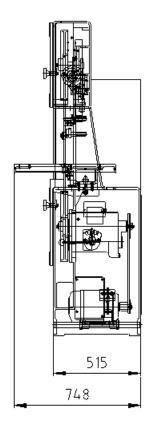
MÖSSNER REKORD SSF420

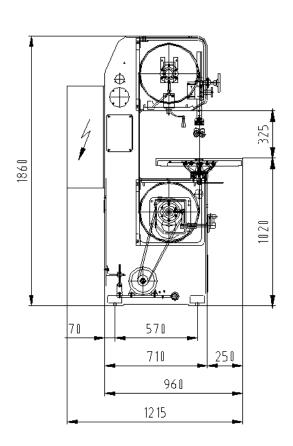


Product pictures / drawings

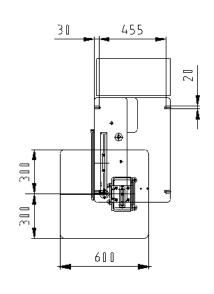


Picture shows special equipment





Top view



MÖSSNER REKORD SSF520



Technical details:

- Bandsaw machine column in stable grey cast construction
- Cutting speed adjustable via frequency converter and three-phase motor with potentiometer *or* cutting speed infinitely variable with flange bearing and frequency converter
- 2-speed manual transmission
- Mechanical sawblade tension device with hydraulic indication
- Tiltable work-table 30° to the right, 15° to the left
- Exchangeable aluminium wheels with hard rubber coating
- Upper wheel adjustable
- Safety door switches on wheel doors
- Saw blade guide selectable: 1 set of jaw guides or 1 set of roller guides
- Possible saw blade dimensions: 3 mm x 0.65 mm to 27 mm x 0.9 mm
- Saw blade length 4600 mm
- 1 bi-metal saw blade
- 1 tool set
- The technical execution of our product complies with the machinery directive 2006/42/EG and is provided with CE mark
- Complete electrical design according to VDE
- Paint: RAL 7035 light grey, doors RAL 5005 signal blue

Technical specifications:

Voltage:	Volt/Hertz	400/50
(other voltage against extra cost)		
Cutting speed range transmission:	m/min.	22-150 and 338-2280
Cutting speed range flange bearing:	m/min.	500 - 2000
Wheel diameter:	mm	520
Table size:	mm	740 x 785
Table height:	mm	1058
Max. table payload:	kg	250
Cutting width:	mm	510
Cutting height:	mm	520
Motor power:	kW	5.5
	Volt/Hertz	400/690/50
	1/min	1500
Dimensions L x W x H:	mm ka	1565 x 970 x 2600 1100
Net weight approx.:	kg	1100

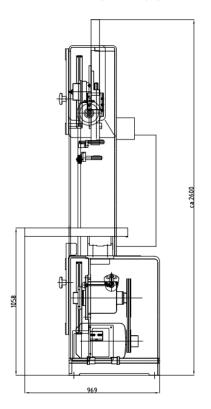
MÖSSNER REKORD SSF520

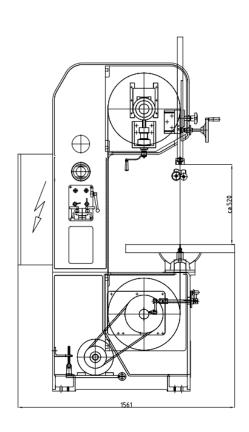


Product pictures / drawings



Picture shows special equipment





Top view 735°

MÖSSNER REKORD SSF630



Technical specifications:

- Bandsaw machine column in stable grey cast construction
- Cutting speed adjustable via frequency converter and three-phase motor with potentiometer *or* cutting speed infinitely variable with flange bearing and frequency converter
- 2-speed manual transmission
- Mechanical sawblade tension device with hydraulic indication
- Tiltable work-table 30° to the right, 15° to the left
- Exchangeable aluminium wheels with hard rubber coating
- Upper wheel adjustable
- Safety door switches on wheel doors
- Saw blade guide selectable: 1 set of jaw guides or 1 set of roller guides
- Possible saw blade dimensions: 3 mm x 0.65 mm to 27 mm x 0.9 mm
- 1 bi-metal saw blade
- 1 tool set
- The technical execution of our product complies with the machinery directive 2006/42/EG and is provided with CE mark
- Complete electrical design according to VDE
- Paint: RAL 7035 light grey, doors RAL 5005 signal blue

Technical specifications:

Voltage:	Volt/Hertz	400/50
(other voltage against extra cost)		
Cutting speed range transmission:	m/min.	27-142 and 410-2200
Cutting speed range flange bearing:	m/min.	500-2000
Wheel diameter:	mm	630
Table size:	mm	740 x 785
Table height:	mm	1125
Max. payload table:	kg	250
Throat width:	mm	605
Throat height:	mm	460
Motor power:	kW	5,5
	Volt/Hertz	400/690 / 50
	1/min	1500
Dimensions L x W x H:	mm	1820 x 970 x 2560
Net weight approx.:	kg	1750

Optionally: Bandsaw in reinforced design

- Drive: 11 kW
- Max. sawblade width: 34mm
- Reinforced flange bearing and reinforced hydraulic driven slide for sawblade tension
- Range of cutting speed shift transmission: 30-180 m/min. und 342-2000 m/min., Range of cutting speed flange bearing: 500-1900 m/min.

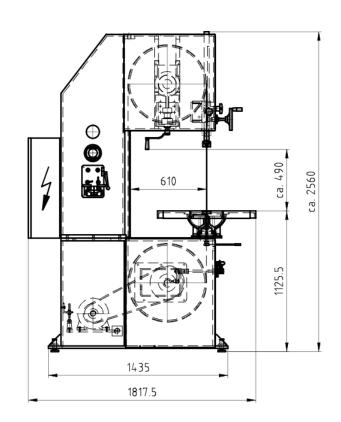
STEEL AND METAL BANDSAW MACHINES MÖSSNER REKORD SSF630

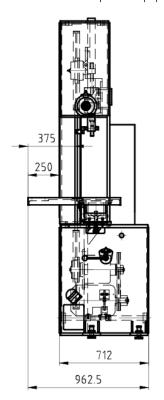


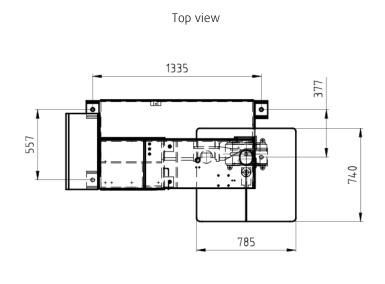
Product pictures / drawings



Picture shows special equipment







MÖSSNER REKORD SSF801



Technical details:

- Bandsaw machine column in stable grey cast construction
- Cutting speed adjustable via frequency converter and three-phase motor with potentiometer *or* cutting speed infinitely variable with flange bearing and frequency converter
- 2-speed manual transmission
- Mechanical sawblade tension device with hydraulic indication
- Tiltable work-table 30° to the right, 15° to the left
- Exchangeable aluminium wheels with hard rubber coating
- Upper wheel adjustable
- Safety door switches on wheel doors
- Saw blade guide selectable: 1 set of jaw guides or 1 set of roller guides
- Possible saw blade dimensions: 3 mm x 0.65 mm to 27 mm x 0.9 mm
- 1 bi-metal saw blade
- Emergency push-button
- The technical execution of our product complies with the machinery directive 2006/42/EG and is provided with CE mark
- Complete electrical design according to VDE
- Paint: RAL 7035 light grey, doors RAL 5005 signal blue

Technical specifications:

Voltage:	Volt/Hertz	400 / 50
(other voltage against extra cost)		
Cutting speed range transmission:	m/min.	26-180 and 290-2000
Cutting speed range flange bearing:	m/min.	500-2000
Wheel diameter:	mm	800
Table size:	mm	960 x 1000
Table height:	mm	1130
Max. table payload:	kg	750
Cutting width:	mm	785
Cutting height:	mm	670
Motor power:	kW	11
	Volt/Hertz	400/690/50
	1/min	1500
Dimensions L x W x H:	mm	2240 x 1080 x 3000
Net weight approx.:	kg	2300

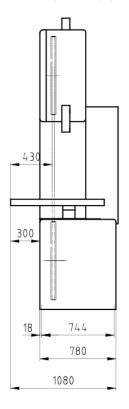
MÖSSNER REKORD SSF801

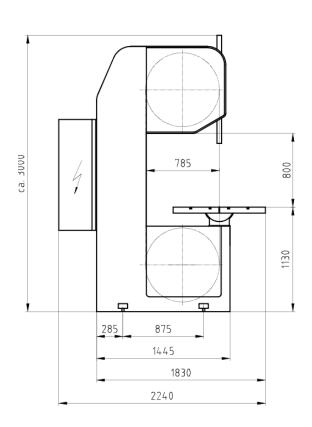


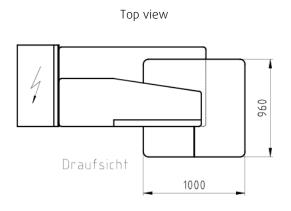
Product pictures / drawings



Picture shows special equipment







MÖSSNER REKORD SSF1600



Technical details:

- Bandsaw machine column in stable grey cast construction
- Cutting speed adjustable via frequency converter and three-phase motor with potentiometer *or* cutting speed infinitely variable with flange bearing and frequency converter
- 2-speed manual transmission
- Mechanical sawblade tension device with hydraulic indication
- Tiltable work-table 30° to the right, 15° to the left
- Exchangeable aluminium wheels with hard rubber coating
- Upper wheel adjustable
- Safety door switches on wheel doors
- Swiveling control panel
- Saw blade guide selectable: 1 set of jaw guides or 1 set of roller guides
- Possible saw blade dimensions: 3 mm x 0.65 mm to 27 mm x 0.9 mm
- 1 bi-metal saw blade
- 1 tool set
- The technical execution of our product complies with the machinery directive 2006/42/EG and is provided with CE mark
- Complete electrical design according to VDE
- Paint: RAL 7035 light grey, doors RAL 5005 signal blue

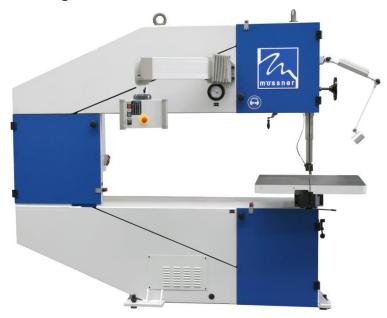
Technical specifications:

Voltage:	Volt/Hertz	400/50
(other voltage against extra cost)		
Cutting speed range transmission:	m/min.	22-150 and 338-2280
Cutting speed range flange bearing:	m/min.	500-2000
Wheel diameter:	mm	520
Table size:	mm	740 x 785
Table height:	mm	970
Max. payload table:	kg	250
Cutting width:	mm	1600
Cutting height:	mm	400
Motor power:	kW	5,5
	Volt/Hertz	400/690/50
	1/min	1500
Dimensions L x W x H:	mm	3100 x 1060 x 2320
Net weight approx.:	kg	1850

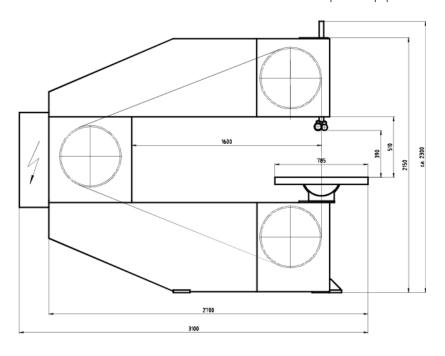
STEEL AND METAL BANDSAW MACHINES MÖSSNER REKORD SSF1600

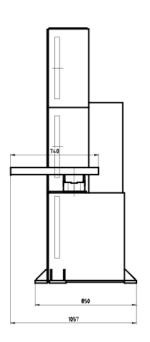


Product pictures / drawings

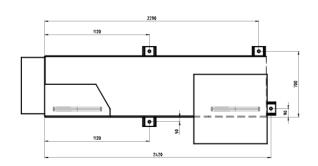


Picture shows special equipment





Top view



SPECIAL EQUIPMENT



Butt welder

Butt welder EBS for sawblades, incl. shear and grinding motor.

Available EBS types:

- ⇒ For bandsaw type SSF420: EBS16 for **max. 16 mm sawblade width**
- ⇒ For bandsaw types SSF520, SSF630, SSF1600: EBS 25 for max. 20 mm sawblade width



SAWBLADE GUIDANCE

(dimensions depending on sawblade)

Jaw guides with inserts

Jaw guides including exchangeable carbide-tipped guide inserts, available in different sizes.

Inserts for jaw guides

Carbide-tipped guide inserts for jaw guides



Roller guides

Roller guides including guide rollers for cutting speeds from 250 m/min., available in different sizes.



Guide rollers

1 set = 2 pieces with rim, 2 pieces without rim

Special roller guides for melting cuts

Special roller guides for melting cuts with 1 pair guidance rings for 20 mm wide sawblades (other sizes available on request).

SPECIAL EQUIPMENT



SAFETY EQUIPMENT

Emergency push-button

Additional pedal switch for emergency stop.



Magnetic brake upper wheel

Automatic braking of the upper wheel by magnetic brake, in case of loss of tension or saw blade breakage.

For a SSF420 a mechanic band tension device with hydraulic indication is also required.

HELPFUL EQUIPMENT

Straight cutting device

(not available with feed table)

The straight cutting device is attached to the working table by means of 4 pins.

The feed can be done manually.

Following cuts can be done:

- Cuts with angle up to 45° by means of the angle stopper (adjustable to mitre)
- Cuts with length up to 230 mm by means of the adjustable length stopper
- Depth of cut can be limited with another stopper

Technical data:

Size: 400 x 400 mm

Feed way: 240 mm



SPECIAL EQUIPMENT



HELPFUL EQUIPMENT

Parallel ledger

Parallel ledger consisting of:

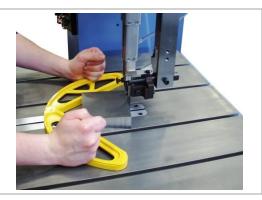
- Scaled guide bar
- Guide cone with clamping
- Stopper lineal
- Adjusting range depending on machine type

Type SSF420 up to 290mm Type SSF520/SSF630/SSF1600 up to 390mm Type SSF801 up to 550mm



Workpiece holder

Workpiece holder for safe and exact guiding of the workpiece.



Cutting support device

The cutting support device is used to cut thin sheets with thickness up to approx. 6 mm.

Due to the small contact surface the sheet is prevented from vibrating and thus minimises the risk that teethes of sawblade break.



SPECIAL EQUIPMENT



FEED TABLES STANDARD BANDSAW MACHINES

Feed tables

- Feed table with 4 T-grooves and wear parts
- Feed way depending on machine type
- Work table inclinable, to the right side approx. 8° and to the left side approx. 14°
- Instead of usual table execution

Available versions:

- Manual feed table with fixing (not available for type SSF801)
- Manual feed table with lead screw
- Electric feed table with servo motor and ball screw

In case an electric feed table is chosen for bandsaw type SSF420 the machine is additionally equipped with mechanic band tension device with hydraulic indication. Starting from size SSF520 the mechanic band tension is serially included.

Feed way approx.	Table size approx.
230 mm	600x700 mm
350 mm	830x790 mm
500 mm	1020x1000 mm
	230 mm 350 mm

Tables in other sizes can be quoted on request.

Examples:







Electric feed table SSF420

SPECIAL EQUIPMENT FEED TABLES

One-Axis-Positioning Control

- Feed length is entered via keyboard
- Actual value shown on digital display
- Electronic routing with incremental encoder
- Automatic switch off of feed movement when pre-set measurements are reached
- Max. 10 programs with 10 lines each

SPECIAL EQUIPMENT



OTHERS

LED lamp

LED lamp for lighting of the working area.



Minimum spray device

Minimum spray device for lubrication of saw blade with thin oil

Consisting of:

- 1 spray head
- pressure container for 1 l content (lubricant not included)



Mechanic sawblade tension device

(serially included starting from size SSF520)

Mechanic sawblade tension device with hydraulic indication instead of standard device. Incl. switch-off of drive in case of sawblade breakage.



Blowing off device

Blowing off of chips at the sawblade. Pressure air provided by customer.



SPECIAL EQUIPMENT



OTHERS

Alignment with laser

For exact positioning a laser beam projects a laser beam on the surface of the workpiece. This beam points out the cutting channel.

Used laser:

Helium-neon-laser with a prefixed line-optic, not dangerous for the eye (corneal reflex).



Connection piece for suction

Suction of chips at two points: lower sawblade guidance and lower wheel-box. Joined to 1 suction point for connection to suction system (by customer).

Design:

- Funnel with connection pieces under the working table, at the lower sawblade guidance
- Connection pieces in the lower wheel-box
- Housing of the drive wheel



Hydraulic sawblade tension

- Tension is activated by push button
- In case the saw blade tensioning drops / loosens the pre-set sawblade tension resets automatically
- When the machine is turned off, residual tension remains, to prevent the saw blade from sliding off the wheel



Swivelling control panel

(Starting from size SSF1600 the swivelling control panel is serially included)

Control panel with two pivotal points:

- Pivotal point 1 at the saw throat
- Pivotal point 2 at the operator's panel

The most important operating keys are integrated in the control panel. The main switch remains in the control cabinet.

Height of bottom edge operator's panel 1400 mm.



PRICE LIST BANDSAW MACHINES





Bandsaw Type	Price EUR without butt welder, shear and grinding motor	Price EUR with butt welder, shear and grinding motor
SSF420	15.830,00	17.700,00
SSF520 shift transmission	24.350,00	26.330,00
SSF520 flange bearing	23.550,00	25.530,00
SSF630 shift transmission	29.700,00	31.680,00
SSF630 shift transmission reinforced design 11 kW	39.350,00	on request
SSF630 flange bearing	28.900,00	30.880,00
SSF630 flange bearing reinforced design 11 kW	36.400,00	on request
SSF801 shift transmission	51.850,00	on request
SSF801 flange bearing	48.900,00	on request
SSF1600 shift transmission	35.750,00	37.730,00
SSF1600 flange bearing	34.950,00	36.930,00

Max. sawblade width butt welder:

⇒ For type SSF420: EBS16 for max. 16 mm sawblade width

⇒ For types SSF520, SSF630, SSF1600: EBS 25 for max. 20 mm sawblade width

Packaging bandsaw machines

Bandsaw Type	Price EUR Packaging / crate	Price EUR Seaworthy packaging
SSF420	185,00	590,00
SSF520	310,00	940,00
SSF630	530,00	1.790,00
SSF801	615,00	2.090,00
SSF1600	740,00	on request





Sawblade guidance (dimensions depending on sawblade)	Bandsaw type	Price EUR
Jaw guides including carbide-tipped guide inserts,	SSF420	435,00
available in different sizes	SSF520, SSF630, SSF1600	500,00
Carbide-tipped guide inserts for jaw guides, available in different sizes, price per pair	All types	94,00
Dollar quidas includina quida sallars	SSF420	750,00
Roller guides including guide rollers	SSF520, SSF630, SSF1600	970,00
Guide rollers, price per set	SSF420	478,00
(1 set = 2 pcs. with rim, 2 pcs. without rim)	SSF520, SSF630, SSF1600	624,00
Special roller guidance for melting cuts with 1 pair guidance rings for 20 mm wide sawblades (other sizes available on request).	SSF520, SSF630, SSF1600	1.690,00
Guidance rings, price per set	SSF520, SSF630, SSF1600	420,00
(1 set = 2 pcs. with rim, 2 pcs. without rim)	SSF801	420,00

Wheels	Bandsaw type	Price EUR
Fuch as a self-self-self-such a self-such a self-self-self-self-self-self-self-self-	SSF420	365,00
Exchangeable aluminium wheels with vulcanized hard rubber coating, price per piece	SSF520, SSF1600	420,00
rial d rabber coatting, price per piece	SSF630, SSF801	1.170,00
	SSF420	140,00
Credit for worn wheels, if still usable and returned free of charge (per piece).	SSF520, SSF1600	185,00
Tree of charge (per piece).	SSF630, SSF801	805,00

Safety equipment	Bandsaw type	Price EUR
Emergency push-button (serially included in SSF801)	All types	215,00
Safety magneto brake for undriven wheel	SSF420, SSF520, SSF630	790,00
	SSF 801	1.810,00
	SSF1600	1.580,00





Helpful equipment	Bandsaw type	Price EUR
Straight cutting device (not available with feed table)	All types	996,00
Parallel ledger	All types, except SSF801	520,00
Parallel ledger, one-side bearing	SSF801	2.190,00
Workpiece holder	All types	110,00
Cutting support device (without guide insert)	All types	75,00

Feed tables with 4 T-grooves Instead of standard table	Bandsaw type	Price EUR
Manual feed table with fixing (not available for type SSF801)	SSF420 230mm feed way	2.820,00
	520, SSF 630, SSF1600 350mm feed way	3.960,00
Manual feed table with lead screw	SSF420 230mm feed way	3.980,00
	SSF520, SSF 630, SSF1600 350mm feed way	5.590,00
	SSF801 500mm feed way	12.190,00
Electric feed table with servo motor and ball screw	SSF420 230mm feed way	8.440,00
	SSF520, SSF 630, SSF1600 350mm feed way	9.720,00
	SSF801 500mm feed way	15.890,00
Feed tables in other sizes		on request
One-Axis-Positioning Control	All types	3.560,00





Other equipment	Bandsaw type	Prices EUR
LED lamp	All types	275,00
Minimum spray device (lubricant not included)	All types	2.190,00
Special grease lubricant price per litre in 10l package (graduated prices available on request)	All types	27,00
Mechanic sawblade tension device with hydraulic indication instead of standard device. Incl. switch-off of drive in case of sawblade breakage.	SSF420 (serially included starting from size SSF520)	670,00
Electronic glow current regulation for welding unit (for voltage until 400 Volt, 50 Hertz)	All types, except SSF801	425,00
Blowing off device	All types	195,00
Alignment with laser)	All types	880,00
Swivelling control panel	SSF520, SSF630, SSF801, SSF1600	1.890,00
Hydraulic sawblade tension	SSF520, SSF630, SSF801	5.490,00
Connection piece for suction	SSF420, SSF520, SSF630, SSF801	1.450,00
Special colour (instead of standard machine colour)	SSF420	360,00
	SSF520	470,00
	SSF630, SSF801	595,00
	SSF1600	720,00
Enlarged throat of height by 250mm to 710mm	Only available for SSF630	2.190,00
Other voltage (additional price)	All types	370,00
Other voltage for butt welder (additional price)	All types	545,00

Sawblades	Bandsaw type	Prices EUR
Depending on material to be cut	All types	on request



Analysieren. Entwickeln. Machen.

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Sawing, Decoring, Deburring, Cooling, Finishing

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